



Model: See Affected Models Serial #: N/A	Jul. 27, 2017
Product Bulletin # TDS-168	

## Back-Up Wrench Nord-Lock® Washers Kit

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### Background

Canrig has created a Nord-Lock washer kit to allow customers replace existing lock washers in the 350, 500, and 750 Ton back-up wrench assembly. Nord-Lock washers are an improved option for secondary retention compared to internal and external tooth lock washers. This kit includes fasteners, nuts, Nord-Lock washers, wire rope, and ferrules.

### Affected Models

1275AC, 1250AC, 8050AC, 1235AC, 1035AC.

### Installation

1. Torque all fasteners as per Canrig specification ENG 725 unless otherwise specified.



**Note:** The fasteners threads and mating surfaces must be free of dirt, oil, and grease.

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2. Secure all fasteners with appropriate wire rope per Canrig specification ENG 701 to reduce dropped object potential.
3. Coat all fasteners with Loctite® 242 Threadlock or equivalent. Loctite 243 thread locker can be used in place of Loctite 242 for surfaces with slight oil contamination and inactive surfaces such as stainless steel.



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## Ordering Information

Contact RIGLINE 24/7™ Support to order the kit. Canrig part number indicated below.

Canrig P/N	Description	Top Drive
AY23393	KIT, NL WASHER, 750T BUW ASSY	1275 AC
AY23393-1	KIT, NL WASHER, 750T BUW ASSY, CRE	1275 AC CRE
AY23391	KIT, NL WASHER, 500T-350T BUW ASSY	1250AC/8050AC/1235AC/1035AC