


<b>Change Bulletin</b>			 <p>Tesco Corporation 6204 – 6A Street SE Calgary, AB. T2H 2B7 Phone: (403) 692 5700 <a href="http://www.tescocorp.com">www.tescocorp.com</a></p>
<b>No: CB035</b>	Rev: 0	Date: 23 Feb 2009	
<b>Description: Modification of Quill Spline Lock Collar</b>			

**BACKGROUND INFORMATION:**

Feedback from field services revealed that Quill Spline Lock Collar fits too tight with parts such as quill end and mud saver valve end. ECN-141-0099 updated drawing 30001101 to change internal spline inspection criteria to make sure fit between external and internal spline is loose fit.

**AFFECTED PRODUCT:**

All HXI and EMI 400 Top drive products

**REFERENCE DOCUMENT:**

P/N: 11315 (Drawing 3001101 Rev6) Collar, Quill Spline Lock, EMI  
ECN-141-0099

**ACTION REQUIRED:**

Check lock collar on affected products, make sure fitting between lock collar and mating parts is loose fit. If not, replace the lock collar with new one.

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**Contact your local TESCO Parts and Service Center for further information regarding this bulletin and or supply of affected components noted above.**